

AUTOMATIC ROUNDER DIVIDER DSDR MERAND

USE

Division and automatic rounding for small breads.

CAPACITIES

Maximum Speed :from 4000 to 6000 units per hour as per the model (*).

(*) Standard information that can change as per the dough type and piston size.

FEATURES

Model	DSDR.4 4 pockets 4000/h (max)	DSDR.5 5 pockets 5000/h (max)	DSDR.6 6 pockets 6000/h (max)
	Min-Max weight	Min-Max weight	Min-Max weight(*)
PS 54	20-60 gr	20-60 gr	20-60 gr
PS 62	30- 90 gr	30-90 gr	/
PS 67	50-120 gr	50-120 gr	/
PS 73	60-140 gr	/	/

* The minimum and maximum weight and speed could be vary,

Rounding system in 2 steps

To round better dough balls so as to get a fine result.

Order System by digital screen

To specify easily following features as per your needs :

- Adjustment of weight dough balls
- Adjustment the pressure of rounding
- Adjustment time of rounding
- Adjustment of number dough balls to produce

OPTIONS

Dough balls separator 5 canals :

To separate rolled dough balls to put down on plates



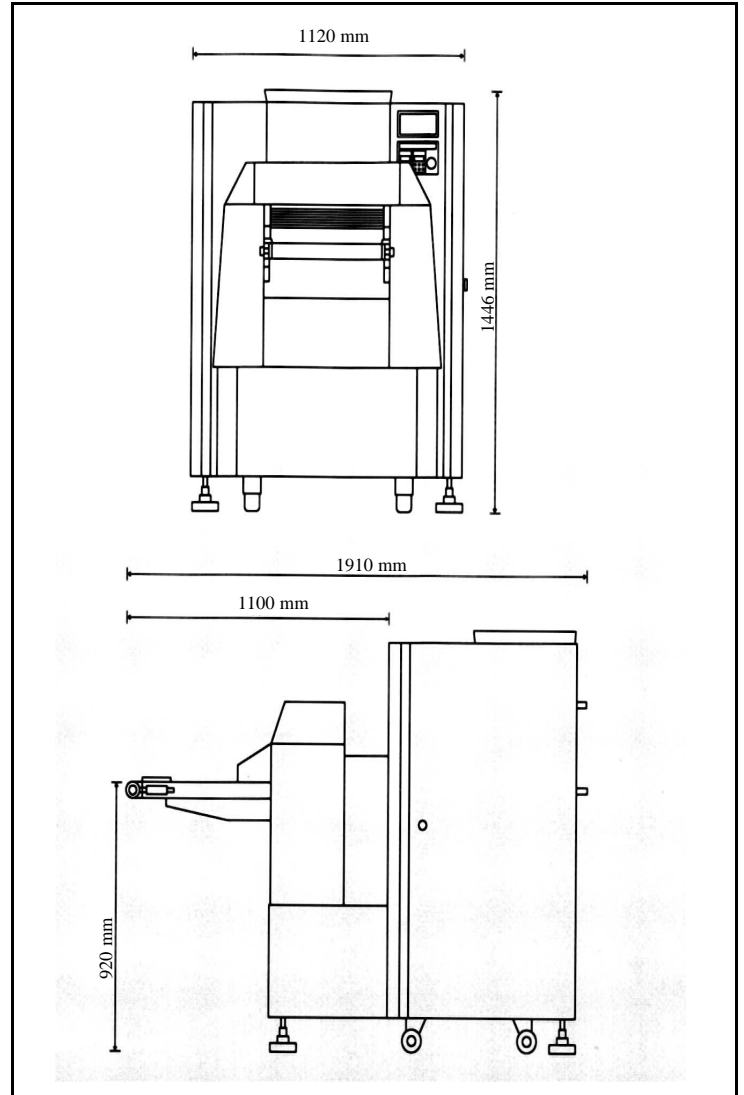
May be associated to an Intermediate Proofer and a moulder machine (see file « Rolling Line »)

PRESENTATION



- 1– Board box by digital screen
- 2– Feed Hopper
- 3– Dough balls division (inside)
- 4– Rounding table
- 5– Final regulation rounding
- 6– Discharge belt
- 7– Small breads separator

OVERALL DIMENSIONS



WEIGHT — PACKAGING

Net Weight : 750 Kg (1650 lb)

Packaging on watted outer carton pallet :

Gross Weight : 900 Kg (1980 lb)

Dimensions (Length X Width X Height) :
1,00m X 2,00m X 1,50m

ELECTRICAL FEATURES

- 380 Volts / 50 Hz / 1,5 Kw / 12 A
- 230 Volts / 50 Hz / 1,5 Kw / 12 A

 **Mécapâte**
MERAND
Le Maître d'œuvre de la pâte

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HYGIENE — SECURITY

The automatic rounder is in accordance with :

- 89/392 EEC, the directive on hatches
- The labour regulations.